



DIN EN 1090

CONFORMITY OF THE COMPANY PRODUCTION CONTROL

**2499 – CPR -0117192-00-05**

IN ACCORDANCE WITH THE REGULATION (EU) NO. 305/2011 OF THE EUROPEAN PARLIAMENT AND THE COUNCIL ON THE 9TH OF MARCH 2011 (CONSTRUCTION PRODUCTS REGULATION – CPR) THIS CERTIFICATE IS VALID FOR:

MANUFACTURER: **HAYER & BOECKER OHG**  
CARL - HAVER - PLATZ 3  
D - 59302 OELDE

PRODUCTION SITE(S): ENNIGERLOHER STRASSE 64  
D - 59302 OELDE

HARMONISED STANDARD: EN 1090-1:2009 + A1:2012-02

PRODUCT(S): STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2

INTENDED USE: FOR SUPPORTING PURPOSES IN ALL TYPES OF BUILDINGS

PRODUCTION SCOPE: PRODUCTION: CUTTING - PUNCHING - SHAPING,  
WELDING INCL. ZFP (VT2) AND  
MECHANICAL CONNECTION

START OF VALIDITY: 13.05.2024

NEXT INSPECTION: 16.01.2027 (ON-SITE INSPECTION)

COMMENTS: THIS CERTIFICATE INCLUDES AN ANNEX AND THE WELDING  
CERTIFICATE(S):  
**SCH 0117192-00-05**

Bonn, 14.05.2024

Z. Mbaya

Dipl.-Ing. Zakaria Mbaya  
Head Welding Technology



## WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER  
**2499 - CPR - 0117192-00-05** FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS  
 ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY  
 OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **HAYER & BOECKER OHG**  
 CARL - HAYER - PLATZ 3  
 D - 59302 OELDE

PRODUCTION SITE(S): ENNIGERLOHER STRABE 64  
 D - 59302 OELDE

TECHNICAL SPECIFICATION: EN 1090-2:2018-09  
 DIBT- ZULASSUNGSBESCHEID Z-30.3-6

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND  
 INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): 15 - PLASMA WELDING  
 52 - LASER BEAM WELDING  
 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID  
 WIRE ELECTRODE

BASIS MATERIALS: 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE  
 WITH EN 10088

RESPONSIBLE WELDING COORDINATOR: OLEG ZIEGLER BORN 05.12.1983  
 WELDING SPECIALIST/IWS (DVS/IIW)

REPRESENTATIVES: N.N.

START OF VALIDITY: 13.05.2024

NEXT INSPECTION: 16.01.2027 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0117192-00-05**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING  
 „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.  
 FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF  
 AUTHORISATION Z-30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR  
 BAUTECHNIK (DIBT) MUST BE COMPLIED WITH.

Bonn, 14.05.2024

*Z. Mbaya*  
 Dipl.-Ing. Zakaria Mbaya  
 Head Welding Technology

## ANNEX

DECLARATION METHODS:

ZA 3.2 TO ZA 3.5 (PROCESSES 1, 2, 3A AND 3B) IN ACCORDANCE WITH EN 1090-1

ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE SYSTEM 2+

CERTIFICATION OF AN ACCREDITED AND NOTIFIED BODY ON THE BASIS OF INITIAL INSPECTION OF THE MANUFACTURING PLANT AND OF FACTORY PRODUCTION CONTROL AS WELL AS CONTINUOUS SURVEILLANCE, ASSESSMENT AND EVALUATION OF FACTORY PRODUCTION CONTROL.

PERIOD OF VALIDITY:

THIS CERTIFICATE REMAINS VALID AS LONG AS THE ASSESSMENT PROCESSES AND/OR REQUIREMENTS STATED IN THE HARMONISED STANDARDS FOR THE APPRAISAL OF THE PERFORMANCE OF THE DECLARED CHARACTERISTICS REMAIN UNCHANGED AND THE PRODUCT AND THE PRODUCTION CONDITIONS AT THE SITE(S) ARE NOT SUBSTANTIALLY CHANGED, AT THE LONGEST HOWEVER UNTIL THE NEXT REGULATION INSPECTION.